

# Product manual

Product range

## Residential outdoor

Product type

## Outdoor sauna

Model

## Arti

## 1. General information

Small, attractive and compact, Arti is a smaller version of the popular Natura model. Thanks to its compactness, Arti is a particularly attractive sauna. Its size allows it to fit perfectly in a wide variety of environments; wild landscapes, narrow gardens, even on roofs or balconies. As the sauna is transported in one piece, it can be easily placed onto high surfaces with a crane.

## 2. Technical specification

FEATURE	
Exterior finish	Thermally modified nordic spruce, painted
Width	2300 mm
Depth	2800 mm
Height	2480 mm
Weight	Approx 2100 kg
Interior finish	Aspen, Alder or Thermo-aspen Rombto
Construction	CLT
Door placement	Left or right-handed door
Seats	3
Power supply	3P 400V 50Hz
Heater and control	Alta, UKU Wifi Glass controller
Lights	Exterior - LED lights; Interior - LED silicone strips
Doors and windows	Wooden frame, tempered glass

### 3. Intended use

Arti is a semi-independent product, needs power supply for the heater. Intended to be used as dry finnish type sauna or with humidifier (depending on heater). Any other use of the product other than manufacturer's specified use, is prohibited as it may result in unforeseen damages to the product or health and property.

### 4. Construction

Arti construction is of CLT panels (cross laminated timber). CLT is a novel massive wood product, renowned for it's exceptional stability and rigidity as well as sustainability.

### 5. Interior

Interior is finished in natural or thermally modified hardwood panels and boards. Floor is covered with waterproof PVC and covered with hardwood floor grids.

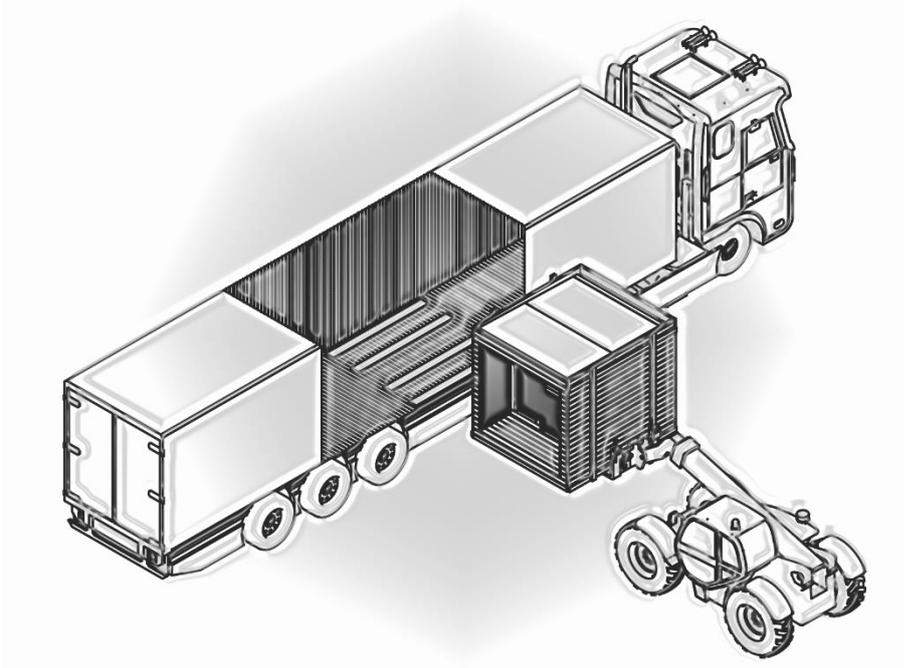
### 6. Exterior

Exterior finish options:

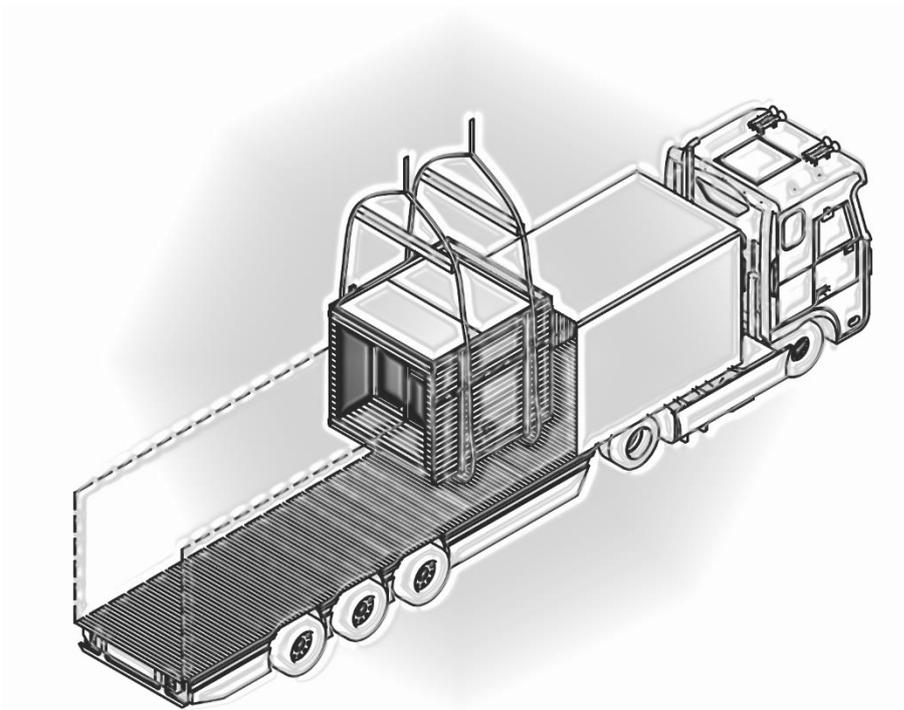
- Thermally modified and brushed Nordic spruce, C26 profile 19x141 mm, finishing with UV protection.
- Waterproof roofing material suitable for outside
- Terrace finishing and board materials: thermally modified wood, brown finishing with UV protection
- Exterior color: black or Gray

## 7. Transport and lifting

Arti is modular and transported in one piece. It can be lifted by forklift or hoisted by a crane. When lifting or hoisting always follow signs on packaging, precautions provided by producer and general safety protocols.



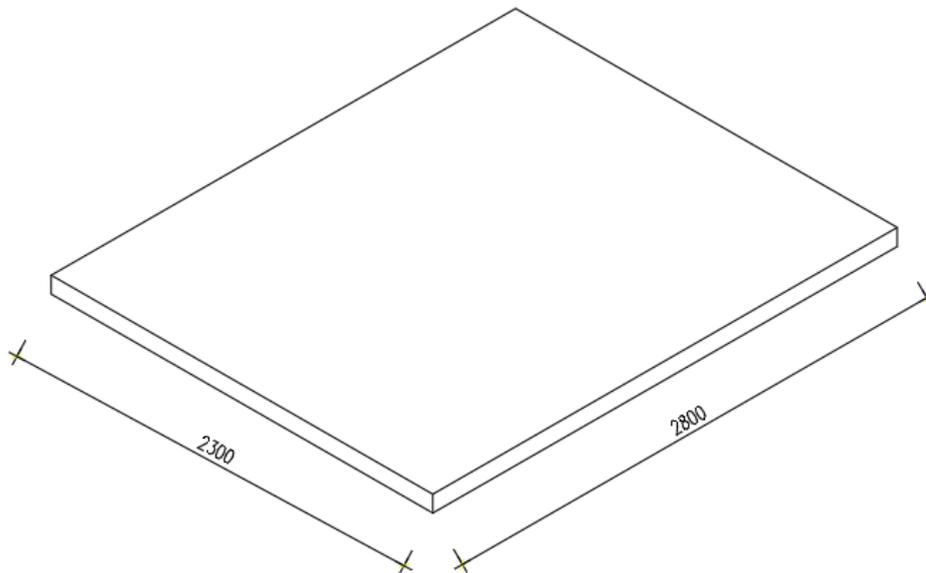
*Lifting by forklift*



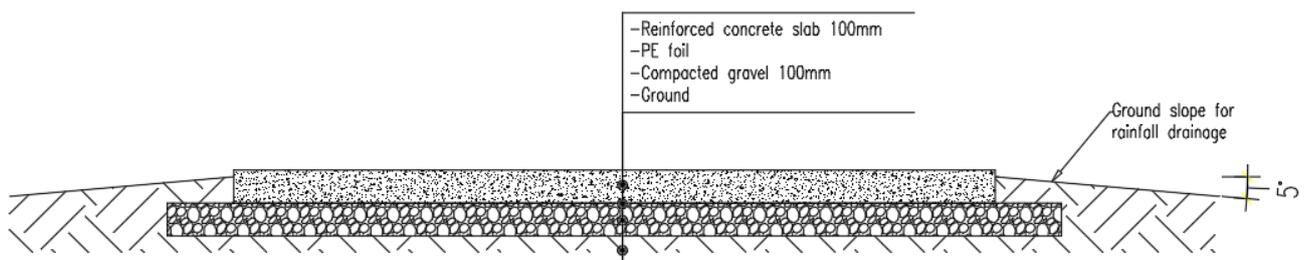
*Hoisting by crane*

## 8. Installation

Product must be installed on previously prepared stable and level substructure. Producer recommends a concrete slab. This ensures the product performs as intended. Below schematics show basic guideline for the substructure in general.



*Slab standard dimensions*



*Slab section*

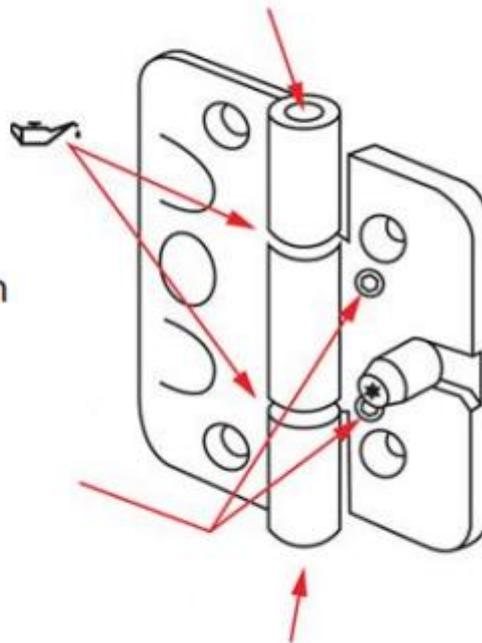
## 9. Door adjustment after installation

All hinges must always be adjusted after installation so that no undue load or tension is left on one hinge. Equal positioning and correctness of the hinge axis is very important! Excessive load on one hinge and uneven positioning of the hinge axis can cause excessive wear of the hinges and a squeaking sound!

Vertical/height adjustment unscrew the upper bolt of all hinges, adjust the door leaf to the desired height using the lower bolt, then retighten the upper bolt.

Horizontal / lateral adjustment is done with a torx \* 20 key. First, slightly loosen the hinge mounting screws and the safety bolt (protruding bolt). Turn the adjusting bolts in the desired direction. After the desired adjustment, retighten the fixing screws and the safety bolt.

### *Height adjustment 5 mm*



Use antifreeze and dust-free oil (eg deflon oil) for lubrication

### *Height adjustment 5 mm*

